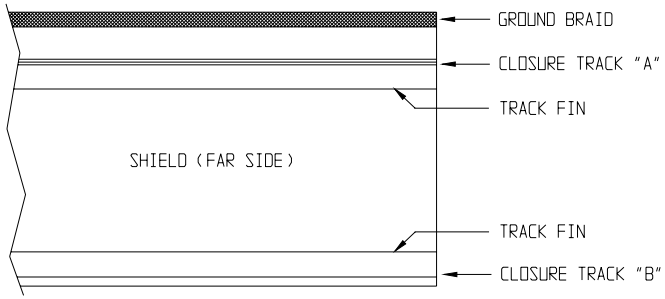
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
N/C	CUSTOMER FABRICATED PROCESS	08-08-97	

SH1/SH3 EXTERNAL GROUND CLAMP JACKET PREP

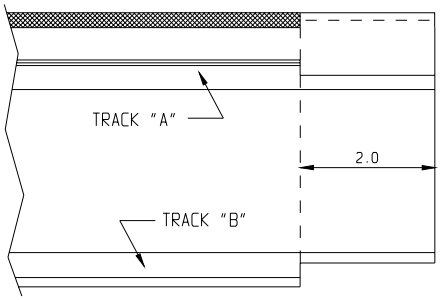
STEP 1.

CUT ZIPPERTUBING JACKET 2.0 INCHES LONGER THAN THE CABLE LENGTH FOR EACH END WHICH WILL BE GROUNDED.



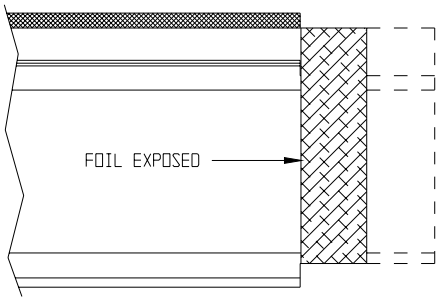
STEP 2.

PULL THE STITCHING FROM THE BRAID BACK 2.0 INCHES FROM THE END OF THE JACKET AND THEN CUT OFF THE LOOSE BRIAD. CUT THE LOOSE PORTION OF TRACK "A" AND ALONG THE FOIL EDGE OF TRACK "B" BACK 2.0 INCHES EACH.



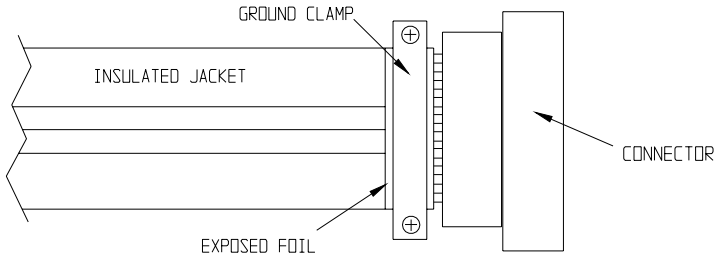
STEP 3.

FOLD 1.0 INCHES OF JACKET BACK ONTO ITSELF AND CREASE FIRMLY.



STEP 4.

WRAP ZIPPERTUBING AROUND CABLE AND ZIP CLOSED. ATTACH CONNECTOR GROUND CLAMP HARDWARE OVER EXPOSED ZIPPERTUBING FOIL SURFACE.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
N/A

MATERIAL
ZT FOIL SHIELDS

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CONTRACT NO.

APPROVALS		DATE
DRAWN	V.SHRADER	08-08-97
Q/A		
ISSUED		

THE ZIPPERTUBING CO.

EXTERNAL SHIELD EXPOSURE (SH1/SH3)
(ZT PROCESS PROCEDURE)

SIZE	FSCM NO.	DWG. NO.	REV.
B	07240	ZT97-98-004	N/C

SCALE: DO NOT SCALE DRAWING

SHEET 1 OF 1